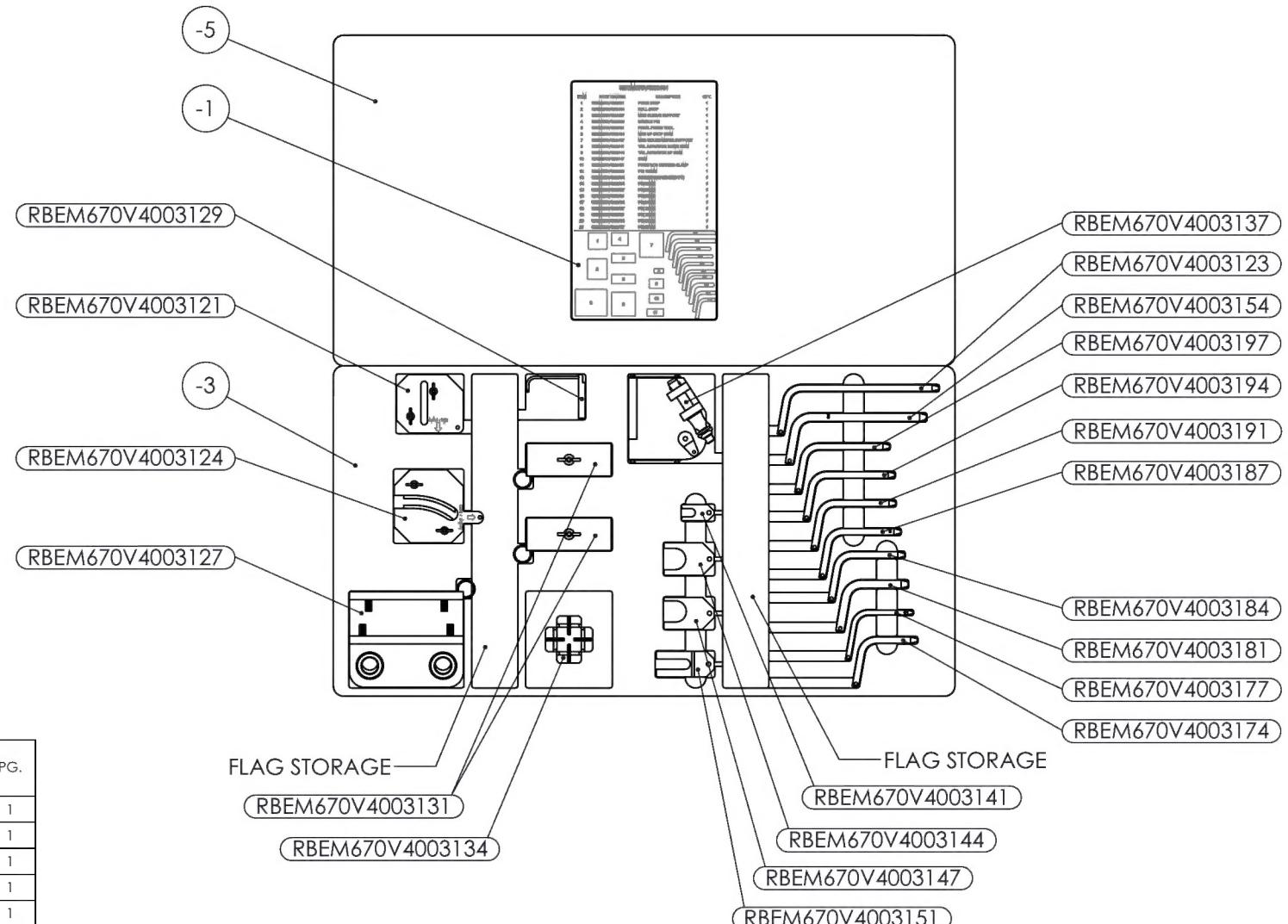


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REV		ECR	DESCRIPTION		DATE	INITIAL	APPROVED
1			RELEASED FOR PRODUCTION.		2/1/2017	DPD	JAG



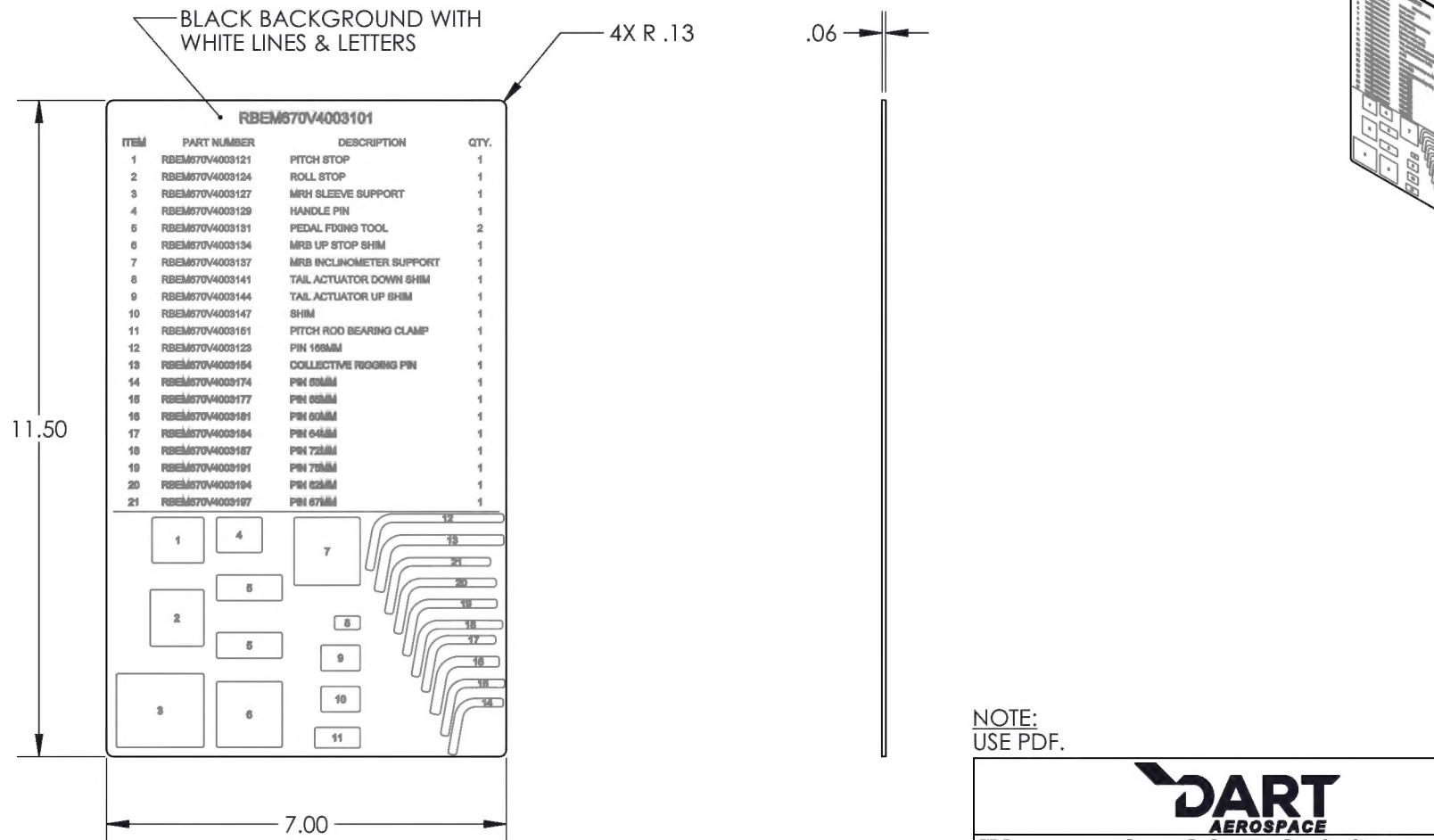
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			1	PITCH STOP			RBEM670V4003121	1
			1	ROLL STOP			RBEM670V4003124	1
			1	MRH SLEEVE SUPPORT			RBEM670V4003127	1
			1	HANDLE PIN			RBEM670V4003129	1
			2	PEDAL FIXING TOOL			RBEM670V4003131	1
			1	MRB UP STOP SHIM			RBEM670V4003134	1
			1	MRB INCLINOMETER SUPPORT			RBEM670V4003137	1
			1	TAIL ACTUATOR DOWN SHIM			RBEM670V4003141	1
			1	TAIL ACTUATOR UP SHIM			RBEM670V4003144	1
			1	SHIM			RBEM670V4003147	1
			1	PITCH ROD BEARING CLAMP			RBEM670V4003151	1
			1	PIN 168MM			RBEM670V4003123	1
			1	COLLECTIVE RIGGING PIN			RBEM670V4003154	1
			1	PIN 53MM			RBEM670V4003174	1
			1	PIN 55MM			RBEM670V4003177	1
			1	PIN 60MM			RBEM670V4003181	1
			1	PIN 64MM			RBEM670V4003184	1
			1	PIN 72MM			RBEM670V4003187	1
			1	PIN 75MM			RBEM670V4003191	1
			1	PIN 82MM			RBEM670V4003194	1
			1	PIN 87MM			RBEM670V4003197	1
-1		B/O	1	PLACARD	PLASTIC			2
	-3	B/O	1	BOTTOM FOAM	Y20 BLACK	7.45 X 15.98 X 30.06 (I.R. SPECIALTY)		3
	-5	B/O	1	TOP FOAM	Y20 BLACK	2.02 X 15.98 X 30.06 (I.R. SPECIALTY)		4
	-7	B/O	1	CASE	PLASTIC	PELICAN #APP-1615-E	N/S	
		B/O	1	DART PLACARD	ALUMINUM	RB41011	N/S	

NOTE:
REF. AIRBUS T/N:M670V4003101.

TITLE		REV
FLIGHT CONTROL SYSTEM RIGGING TOOL KIT		1
DWG NO.		RBEM670V4003101
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8
FINISH		.XX ± .01 ANGLES ± 5°
SPEC		X ± .1 SURFACES = 125
DRAWN BY:		DUERFELDT
CHECKED:		CLOUGH
OPPS APPR:		ANDERSON
QA APPR:		LINDSAY
APPROVED:		GILBERT
SCALE	1:8	DATE 5/20/2016
SHEET 1 OF 4		

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



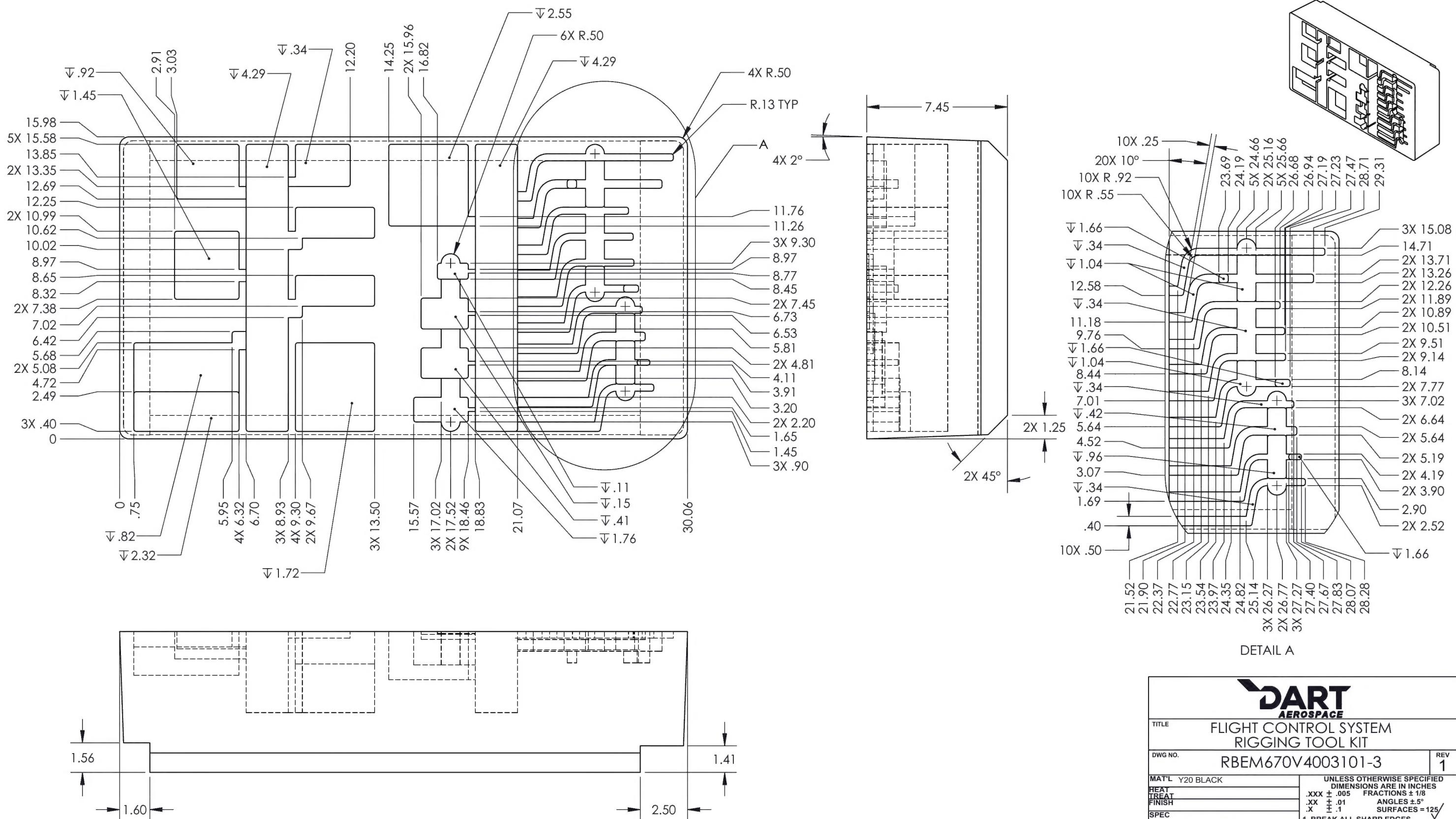
NOTE:
USE PDF.



TITLE		FLIGHT CONTROL SYSTEM RIGGING TOOL KIT	
DWG NO.		RBEM670V4003101-1	
MAT'L		PLASTIC	
HEAT	TREAT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010	FRACTIONS ± 1/8	.XX ± .03 ANGLES ± 1°	
FINISH		X ± .1 SURFACES = 125 ✓	
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY:	DUERFELDT		
CHECKED:	CLOUGH		
OPPS APPR:	ANDERSON		
QA APPR:	LINDSAY		
APPROVED:	GILBERT H175		
SCALE	1:3	DATE	5/20/2016
SHEET 2 OF 4			

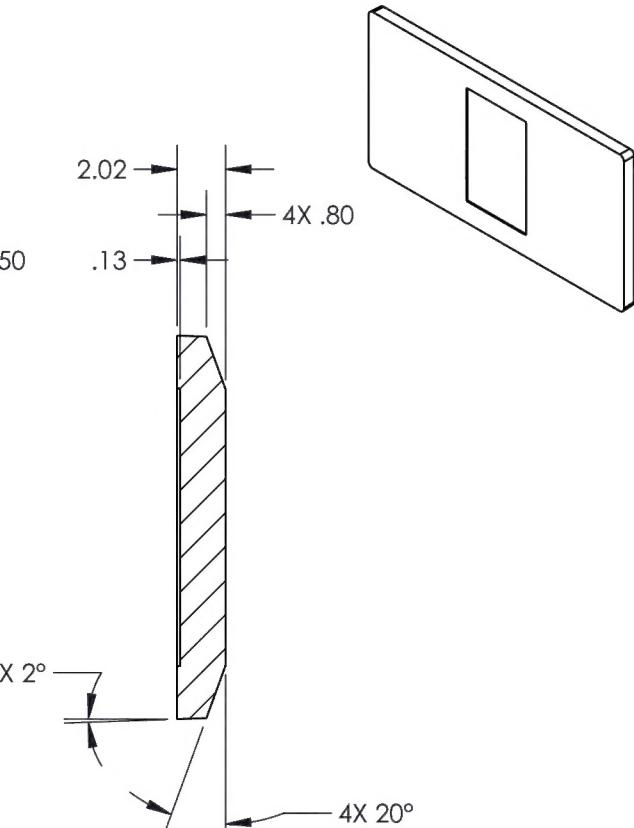
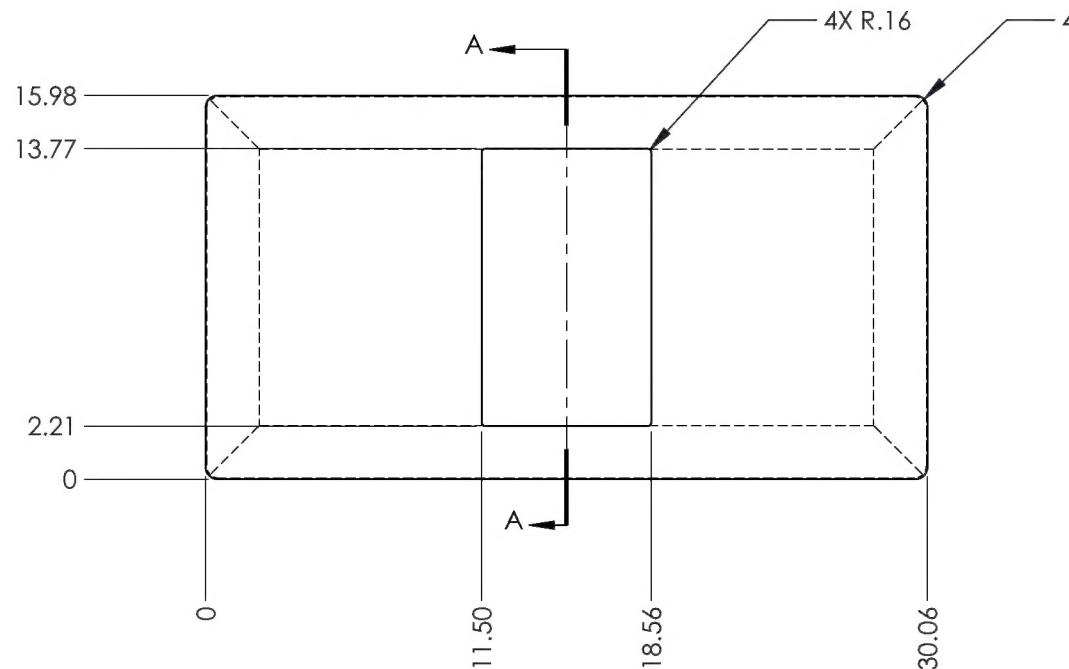
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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

(-5)

TOP FOAM

DART AEROSPACE	
TITLE	
FLIGHT CONTROL SYSTEM RIGGING TOOL KIT	
DWG NO.	
RBEM670V4003101-5	
REV 1	
MAT'L Y20 BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125 ✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
H175	
SCALE	1:8
DATE	5/20/2016
SHEET 4 OF 4	